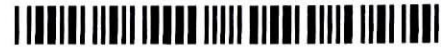




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-400
Job Sheet 173452



Part No: PC250-400

Job Qty: 3 ea

Part Name: Keeper Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG PC250-400 Rev A IPP Rev A 18.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	3 Ea		3/15/18	0.00	0.00	Start Up Large Fab-7		<i>AL</i>
110	Large Fab	3 pcs		3/16/18	0.00	3.00	Large Fab 1		<i>EL</i>
120	QC	3 pcs		3/16/18	0.00	0.00	QC9		<i>PD 18-3-31</i>
130	Outsource	3 pcs		3/16/18	0.00	0.00	Outsource15		
140	Packaging	3 pcs		3/16/18	0.00	0.00	Packaging2		
150	QC	3 pcs		3/16/18	0.00	0.00	QC6		
160	Packaging	3 pcs		3/16/18	0.00	0.00	Packaging3-2		
170	QC21-FG	3 Ea		3/16/18	0.00	0.00	QC21		<i>GA-alain</i>

Part Op 110 - Weld as per DWG. Align holes before welding.

Descriptions: 130 - Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004-.0006 - Certificate of Conformity is required

160 - Bag and label

DAS
21
9-80

APR 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PC250-420	Inner Keeper	3 Ea (1 ea)	100-Start up Operation	
PC250-430	Outer Keeper	3 Ea (1 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	PC250-420	3	0	0
	PC250-430	3	0	0

Part Specifications

Specifications could not be found.



Container No: S052295



Part: PC250-400

Job No: 173452

Serial No/Batch: S052295

Revision: a

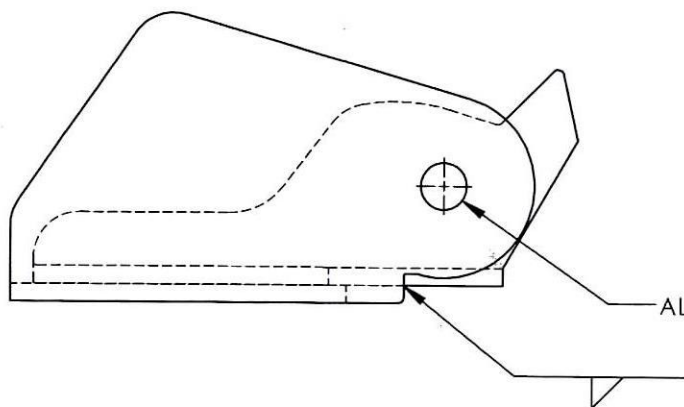
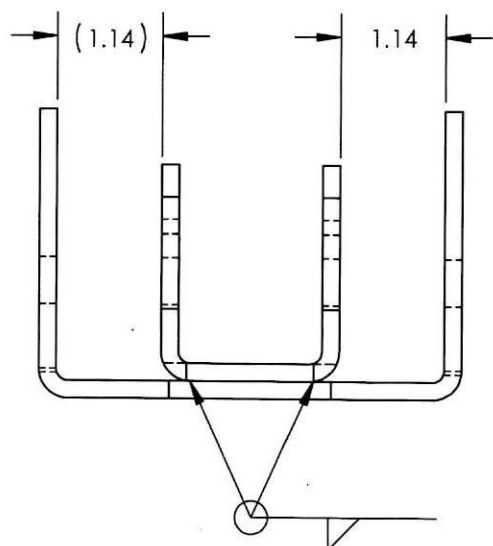
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/16/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL.	6/12/2013	CF5	
A	14-0129	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CORRECTED TITLE & DWG No ON ALL SHEETS. PC250-420 ADDED MISSING DIMS R.73, 2X R.50, R2.00, 3X R.06. PC250-430 ADDED MISSING DIMS R.50 & R.98.	8/14/2014	DPD	RW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173452 MGS

180302

ALIGN HOLES BEFORE WELDING

NOTES:

- NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
- BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE KEEPER ASSEMBLY	
DWG NO. PC250-400	REV A
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: APICAL APPROVED: <i>D Weid</i> HEAT TREAT FINISH SEE NOTE 1 SPEC USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 7/8/2004
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			PC250-420	1	INNER KEEPER	1030	3/16 X 6 X 6-1/8	2
			PC250-430	1	OUTER KEEPER	1030	3/16 X 5-3/4 X 10-3/8	3